



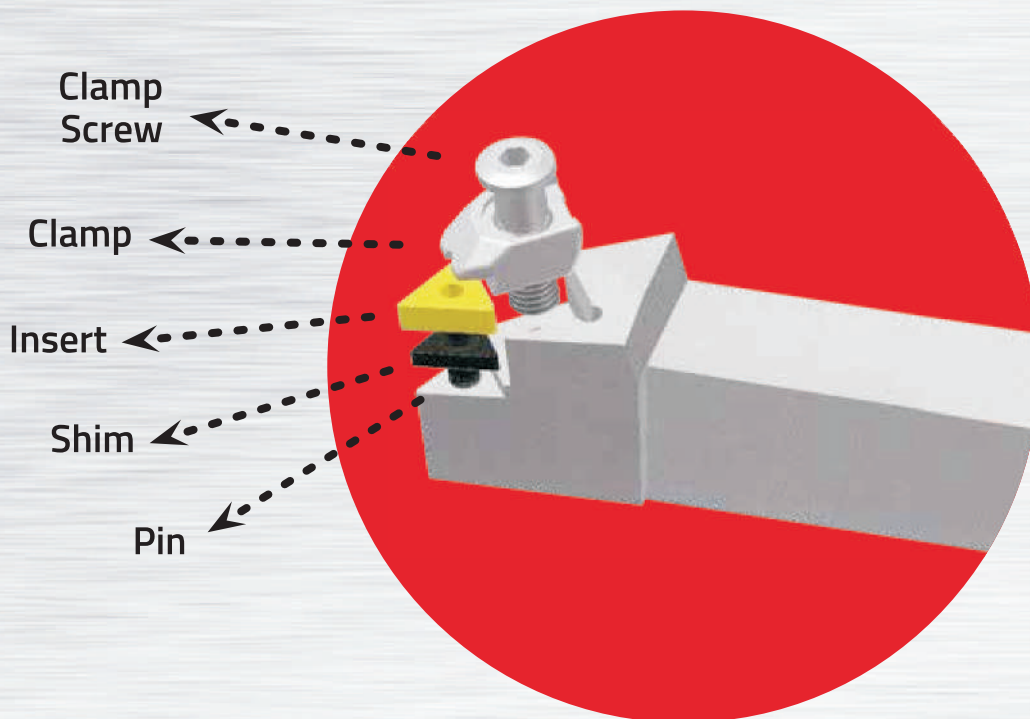
**BY PROFESSIONALS  
TO PROFESSIONALS**





## BOLD CLAMP HOLDER

Stable & Strong clamping with Bold Clamp System

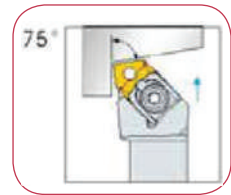
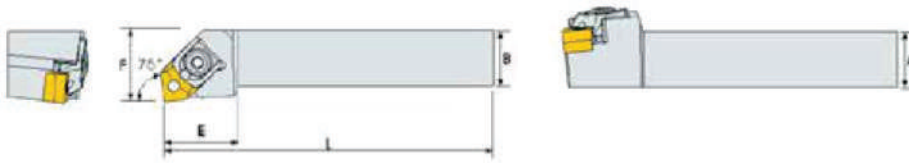


### Features

- Simple and powerful clamping system ensures positioning accuracy when inserts clamping
- Stable structure design and high quality clamp ensures inserts will not move in the high feed processing.
- Optimized design for avoiding chip interference with a powerful clamp, improve inserts life

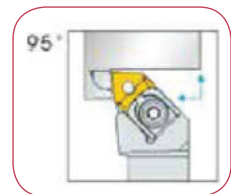
Always use original TRUHOLD Spares for better inserts life

**B BCKNR/L**



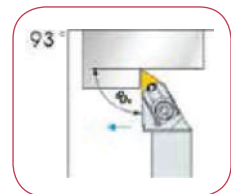
Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench	
	R	L	A	B	L	E									F
BCKNR/L 2020K12	*		20	20	125	32	25								
BCKNR/L 2525M12	*		25	25	150	32	32	CN--1204--	CN 12	MC1204	CTM6-S	BC12-100	BCS08	CR07	L 3.0 L 4.0
BCKNR/L 3232P12			32	32	170	32	40								

**B BCLNR/L**



Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench	
	R	L	A	B	L	E									F
BCLNR/L 2020K12	*		20	20	125	32	25								
BCLNR/L 2525M12	*	*	25	25	150	32	32	CN--1204--	CN 12	MC1204	CTM6-S	BC12	BCS08	CR07	L 3.0 L 4.0
BCLNR/L 3232P12	*		32	32	170	32	40								

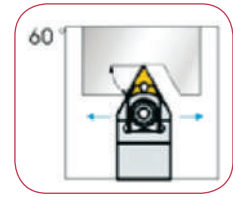
**B BDJNR**



Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench	
	R	L	A	B	L	E									F
BDJNR 2020K11			20	20	125	36	25	DN--1104--		MD1103	CTM5-S	BD11	BCS06	CR05	L 2.5 L 3.0
BDJNR 2525M11			25	25	150	36	32								L 3.0
BDJNR 2020K15			20	20	125	40	25								
BDJNR 2525M15	*		25	25	150	40	32	DN--1506--	DN 15	MD1504	CTM6-L	BD15	BCS08	CR07	L 3.0
BDJNR 3232P15	*		32	32	170	40	40								L 4.0

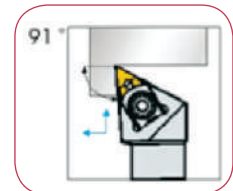
\* = Standard Stock Item

**B** BTENN



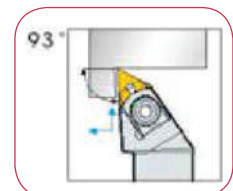
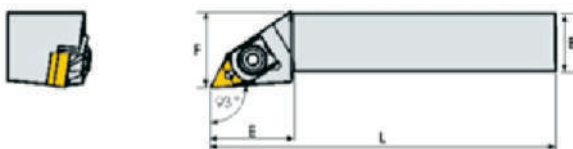
Designation	Stock		Size					Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Stopper ring	Wrench
	R	L	A	B	L	E	F								
BTENN 2020K16			20	20	125	32	10								L 2.5
BTENN 2525M16	*		25	25	150	32	12.5	TN--1604--	TN 16	MT16-S	CTM5-S	BT 16	BCS08	CR07	L 4.0

**B** BTGNR/L



Designation	Stock		Size					Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Stopper ring	Wrench
	R	L	A	B	L	E	F								
BTGNR/L 1616H16			16	16	100	32	20					BT16.N	BCS06	CR05	L2.5,L3.0
BTGNR/L 2020K16			20	20	125	32	25	TN--1604--	TN 16	MT16-S	CTM5-S				
BTGNR/L 2525M16	*		25	25	150	32	32					BT16	BCS08	CR07	L2.5,L4.0
BTGNR/L 3232P16			32	32	170	32	40								

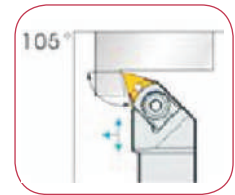
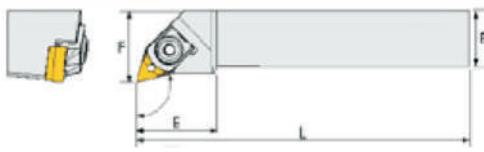
**B** BTJNR/L



Designation	Stock		Size					Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Stopper ring	Wrench
	R	L	A	B	L	E	F								
BTJNR/L 1616K16			16	16	125	30	20					BT16-N	BCS06	CR05	L2.5,L3.0
BTJNR/L 2020K16	*	*	20	20	125	32	25	TN--1604--	TN 16	MT16-S	CTM5-S				
BTJNR/L 2525M16	*	*	25	25	150	32	32					BT16	BCS08	CR07	L2.5,L4.0
BTJNR/L 3232P16			32	32	170	32	40								

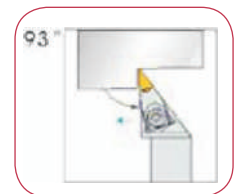
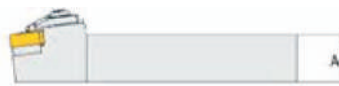
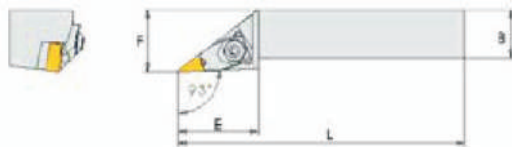
\* = Standard Stock Item

**B** BTQNR/L



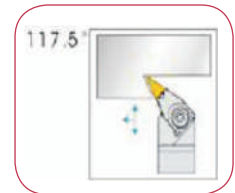
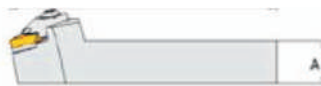
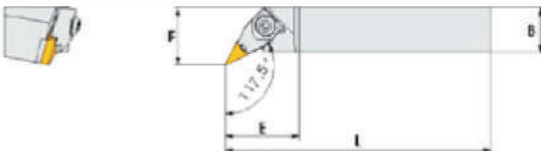
Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E								
BTQNR 2020K16	*		20	20	125	32	25							
BTQNR 2525M16	*		25	25	150	32	32	TN--1604--	TN 16	MT16-S	CTM5-S	BT 16	BCS08	CR07
BTQNR 3232P16			32	32	170	32	40							L 4.0

**B** BVJNR/L



Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E								
BVJNR/L 2020K16			20	20	125	45	25							
BVJNR/L 2525M16	*		25	25	150	45	32	VN--1604--	VN 16	MV1603	CTM5-S	BV 16	BCS06	CR05
BVJNR/L 3232P16	*		32	32	170	45	40							L 3.0

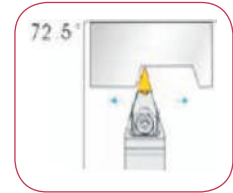
**B** BVQNR/L



Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E								
BVQNR/L 2020K16			20	20	125	42	25							
BVQNR/L 2525M16	*		25	25	150	42	32	VN--1604--	VN 16	MV1603	CTM5-S	BV 16	BCS06	CR05
BVQNR/L 3232P16			32	32	170	42	40							L 3.0

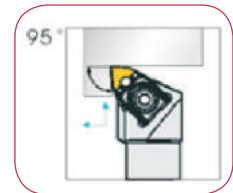
\* = Standard Stock Item

**B** BVVNN



Designation	Stock		Size					Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F								
BVVNN/L 2020K16			20	20	125	48	10								
BVVNN/L 2525M16	*		25	25	150	48	12.5	VN--1604--	VN 16	MV1603	CTM5-S	BV 16	BCS06	CR05	L 3.0
BVVNN/L 3232P16	*		32	32	170	48	16								

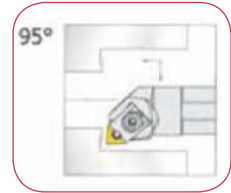
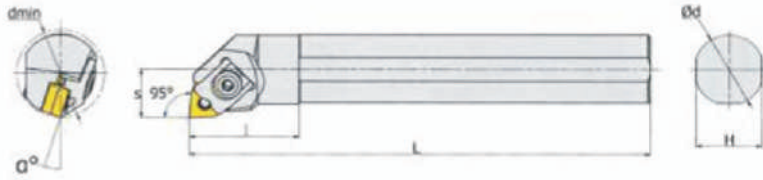
**B** BWLNR/L



Designation	Stock		Size					Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench
	R	L	A	B	L	E	F								
BWLNR/L 1616H06			16	16	100	32	20								
BWLNR/L 2020K06	*	*	20	20	125	32	25	WN--0604--	WN 06	MW0603	CTM5-S	BW06	BCS06	CR05	L 3.0
BWLNR/L 2525M06	*	*	25	25	150	32	32								
BWLNR/L 3232P06			32	32	170	32	40								
BWLNR/L 2020K08			20	20	125	32	25								
BWLNR/L 2525M08	*	*	25	25	150	32	32	WN--0804--	WN 06	MW0804	CTM6-S	BW08	BCS08	CR07	L 3.0
BWLNR/L 3232P08	*		32	32	170	32	40								L 4.0

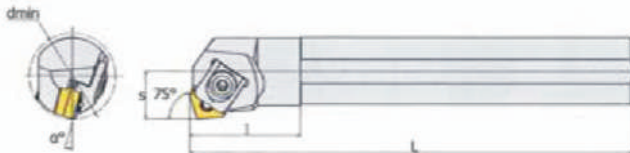
\* = Standard Stock Item

**B BCLN95**



Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench	
	R	L	A	B	L	E									F
S32S.BCLNR/L12	*		40	32	22	250	14								
S32U.BCLNR/L12	*		40	32.3	22	350	14								
S40T.BCLNR/L12	*		40	40	27	300	12								
S40W.BCLNR/L12			40	40	27	450	12	CN--1204--	CN 12	MC1204	CTM6-S	BC12	BCS08	CR07	L3.0,L4.0
S50U.BCLNR/L12	*		40	50	35	350	12								
S50Y.BCLNR/L12			40	50	35	500	12								

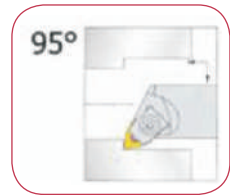
**B BCKN75**



Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench	
	R	L	A	B	L	E									F
S32S-BCKNR/L12	*		40	32	22	250	14								
S40T-BCKNR/L12	*		50	40	27	300	12	CN--1204--	CN 12	MC1204	CTMB-S	CN12-100	BCS08	CR07	L 4.0
S50U-BCKNR/L12	*		63	50	35	350	12								

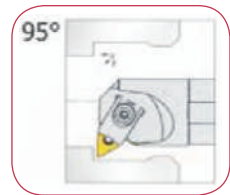
\* = Standard Stock Item

**B BWLN95**



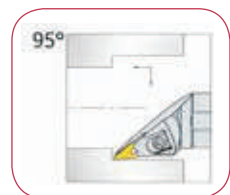
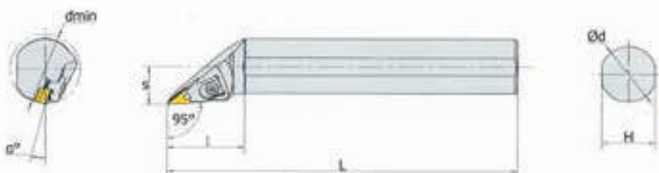
Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench	
	R	L	A	B	L	E									F
S20R-BWLN95/L06	*		25	20	13	200	17	WN--0604--	WN 06	-	CTM5-11	BW06	BCS06	CR05	L2.5
S25R-BWLN95/L06	*		32	25	17	200	14								L3.0
S25R-BWLN95/L08			32	25	17	200	14			-	CTM6-N	BW08N	BCS06	CR05	L2.5
S25T-BWLN95/L08	*		32	25	17	300	14								L3.0
S32S-BWLN95/L08	*		40	32	22	250	14								
S32U-BWLN95/L08			40	32	22	350	14								
S40T-BWLN95/L08	*		50	40	27	300	12	WN--0804--	WN 06	WW0804	CTM6-S	BW08	BC508	CR07	L2.5
S40V-BWLN95/L08			50	40	27	400	12								L4.0
S50U-BWLN95/L08	*		63	50	35	350	12								
S50Y-BWLN95/L08			63	50	35	500	12								

**B BDUN93**



Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench	
	R	L	A	B	L	E									F
S40T-BDUN93/L15	*		50	40	27	300	10	DN--1504--		MD1506					L 3.0
S50U-BDUN93/L15			63	50	35	350	10			CTM6-L	BD15	BC508	CR07	L 4.0	
S40T-BDUN93/L15	*		50	40	27	300	10	DN--1506--	DN 16	MD1504					
S50U-BDUN93/L15	*		63	50	35	350	10								

**B BVLN95**



Designation	Stock		Size				Inserts	Spare KIT	Shim	Pin	Clamp	Screw	Slopper ring	Wrench	
	R	L	A	B	L	E									F
S40T-BVLN95/L16	*		50	40	26	300	15	VN--1604--	VN 16	MV1603	CTM5-S	BV16	BC506	CR05	L 2.5
S50U-BVLN95/L16	*		63	50	32	350	12								L 3.0

\* = Standard Stock Item

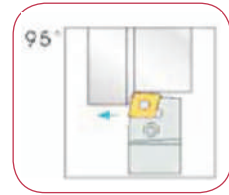


**P** PCKNR/L



Designation	Stock		Size					Inserts	Spare KIT	Shim	Lever	Screw	Shimpin	Wrench	
	R	L	A	B	L	E	F								F
PCKNR/L1616H12			16	16	100	27	16	20							
PCKNR/L 2020K12	*		20	20	125	27	20	25	CN--1204--	CN 12P	SC 42	LV4	VHX0821	SP4	L3.0
PCKNR/L 2525M12	*	*	25	25	150	27	25	32							
PCKNR/L 2525M16			25	25	150	33	25	32							
PCKNR/L 3232P16			32	32	170	33	32	40	CN--1606--	CN 16P	SC 53	LV5	VHX0825	SP5	L3.0
PCKNR/L 3232P19			32	32	170	33	32	32	CN--1906--	CN 19P	SC63N	LV6	VHX1027	SP6	L4.0

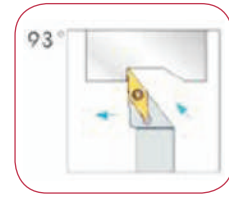
**P** PCLNR/L



Designation	Stock		Size					Inserts	Spare KIT	Shim	Lever	Screw	Shimpin	Wrench	
	R	L	A	B	L	E	F								F
PCLNR/L 1616H12			16	16	100	28	16	20							
PCLNR/L 2020K12	*		20	20	125	28	20	25	CN--1204--	CN 12P	SC 42	LV4	VHX0821	SP4	L3.0
PCLNR/L 2525M12	*		25	25	150	28	25	32							
PCLNR/L 3232P12			32	32	170	28	32	40							
PCLNR/L 2525M16	*		25	25	150	33	25	32	CN--1606--	CN 16P	SC 53	LV5	VHX0825	SP5	L3.0
PCLNR/L 3232P16	*		32	32	170	33	32	40							
PCLNR/L 3232P19	*		32	32	170	38	32	40	CN--1906--	CN 19P	SC63N	LV6	VHX1027	SP6	L4.0
PCLNR/L 4040P19	*		40	40	200	38	40	50							

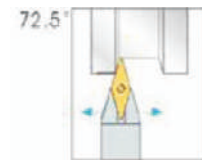
\* = Standard Stock Item

**S** SVJBR/L



Designation	Stock		Size						Inserts	Screw	WRENCH
	R	L	H	W	L	L	H	S			
SVJBR/L 1212F11			12	12	80	22	12	16			
SVJBR/L 1616H11	*		16	16	100	25	16	20	VB--1103--	M2.5X8	T.8
SVJBR/L 2020K11	*		20	20	125	32	20	25			
SVJBR/L 2525M11			25	25	150	38	25	32			
SVJBR/L 1616H16			16	16	100	30	16	20			
SVJBR/L 2020K16			20	20	125	32	20	25	VB--1604--	M3.5X9	T.15
SVJBR/L 2525M16	*		25	25	150	40	25	32			
SVJBR/L 3232P16			32	32	170	45	32	40			

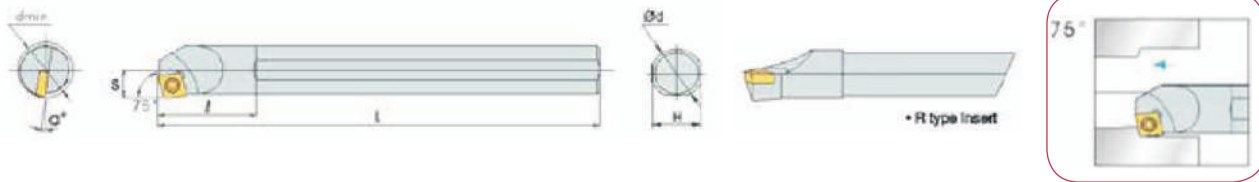
**S** SVVBN



Designation	Stock		Size						Inserts	Screw	Wrench
	R	L	H	W	L	L	H	S			
SVVBN 1212F11			12	12	80	24	12	6			
SVVBN 1616H11			16	16	100	24	16	8	VB--1103--	M2.5X8	T.8
SVVBN 2020K11			20	20	125	24	20	10			
SVVBN 2525M11			25	25	150	24	25	12.5			
SVVBN 1616H16			16	16	100	34	16	8			
SVVBN 2020K16			20	20	125	34	20	10	VB--1604--	M3.5X9	T.15
SVVBN 2525M16	*		25	25	150	34	25	12.5			
SVVBN 3232P16			32	32	170	34	32	16			

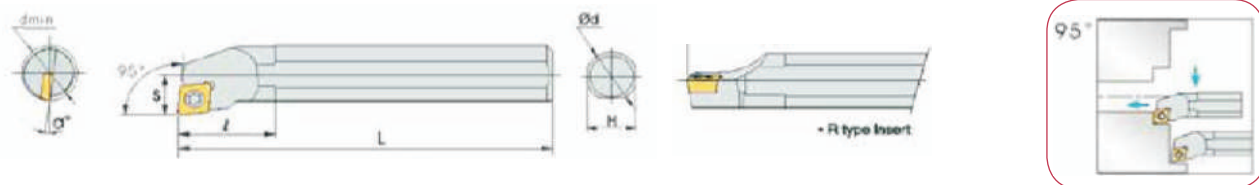
\* = Standard Stock Item

**S** SCKCR/L



Designation	Stock		Size						Inserts	Screw	Wrench
	R	L	d min	d	s	L	l	a			
S08K-SCKCR/L06	*		10	8	5.5	125	21	13		M2.5x5	
S10K-SCKCR/L06	*		11	10	6	125	25	12	CC--0602--		T.8
S12M-SCKCR/L06	*		13	12	7	150	25	10		M2.5X6	
S12M-SCKCR/L09			14	12	8	150	30	12			
S16Q-SCKCR/L09	*		17	16	2.5	180	36	10	CC--09T3--	M3.5X9	T.15
S20Q-SCKCR/L09	*		21	20	11.5	180	38	8			
S25R-SCKCR/L09	*		27	25	15	200	42	6			
S25R-SCKCR/L12			27	26	15	200	42	6	CC--1204--	M5X12	T-20
S32S-SCKCR/L12			33	32	32	250	45	4			

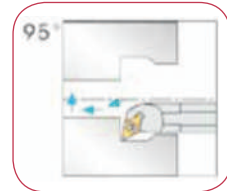
**S** SCLCR/L



Designation	Stock		Size						Inserts	Screw	Wrench
	R	L	d min	d	s	L	l	a			
S07K-SCLCR/L06	*		8	8	5	125	18	15			
S08K-SCLCR/L06			9	8	5.5	125	18	13			
S08K-SCLCR/L06-A16	*		9	16	5	125	24	13	CC--0602--	M2.5x5	T.8
S10K-SCLCR/L06			11	10	7	125	22	12			
S10K-SCLCR/L06-A16	*		11	16	6	125	30	12			
S12M-SCLCR/L06	*		13	12	8	150	25	10		M2.5X6	
S12M-SCLCR/L09	*		16	14	5.5	150	27	10			
S14M-SCLCR/L09			15	12	8	150	27	12			
S16Q-SCLCR/L09	*		17	16	11	180	34	1			
S20Q-SCLCR/L09	*		21	20	13	180	38	8	CC--09T3--	M3.5X9	T.15
S25R-SCLCR/L09	*		26	25	17	200	45	6			
S32S-SCLCR/L09			33	32	22	250	45	4			
S20Q-SCLCR/L12			21	20	13	100	42	8			
S25R-SCLCR/L12			26	25	17	200	45	8			
S32S-SCLCR/L12			33	32	22	250	45	6	CC--1204--	M5X12	T-20
S40T-SCLCR/L12			41	40	27	300	48	4			

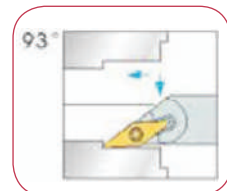
\* = Standard Stock Item

**S SDUCR/L**



Designation	Stock		Size						Inserts	Screw	Wrench
	R	L	d min	d	s	L	l	a			
S08K-SDUCR/L07			10	7	6	125	18	12			
S10K-SDUCR/L07			15	10	8	125	25	10		M2.5X5	
S12M-SDUCR/L07	*		17	12	9	150	25	8	DC--0702--		T.8
S16Q-SDUCR/L07	*		22	16	11	180	30	6		M2.5X6	
S16Q-SDUCR/L11	*		19	16	11	180	34	8			
S20Q-SCLCR/L11			23	20	13	180	40	6			
S25R-SDUCR/L11	*		29	25	17	200	42	5			
S32S-SDUCR/L11			38	32	22	250	45	4	DC--11T3--	M3.5X9	T.15
S40T-SDUCR/L11			45	40	25	300	50	4			
S50U-SDUCR/L11			60	50	31	350	55	0			

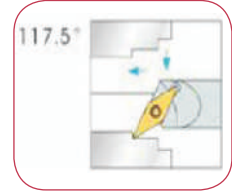
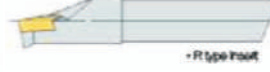
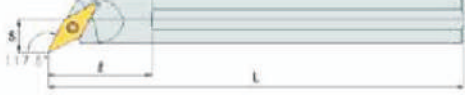
**S SVJBR/L**



Designation	Stock		Size						Inserts	Screw	Wrench
	R	L	d min	d	s	L	l	a			
S10K-SVJBR/L11			11	10	6	125	28	13			
S12M-SVJBR/L11	*		13	12	7	150	35	10	VB--1103--	M2.5X6	T.8
S16Q-SVJBR/L11	*		17	16	9.5	180	40	10			
S20Q-SVJBR/L11			21	20	11.5	180	45	8		M2.5X8	
S16Q-SVJBR/L16			19	16	11.5	180	48	11			
S20Q-SVJBR/L16	*		21	20	11.5	180	52	11	VB--1604--	M3.5X9	T.15
S25R-SVJBR/L16	*		26	25	14	200	54	7			

\* = Standard Stock Item

**S** SVQBR/L



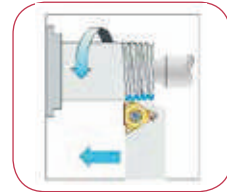
Designation	Stock		Size						Inserts	Screw	Wrench
	R	L	d min	d	s	L	l	a			
S12M-SVQBR/L11			16	12	10	150	30	10			
S16Q-SVQBR/L11	*		19	16	11.5	180	34	10	VB--1103--	M2.5X6	T.8
S20Q-SVQBR/L11	*		24	20	14	180	45	8		M2.5X8	
S20Q-SVQBR/L16			24	20	14	180	50	8			
S25R-SVQBR/L16	*		29	25	17	200	50	6	VB--1604--	M3.5X9	T.15
S32S-SVQBR/L16	*		38	32	22.5	250	55	8			
S40T-SVQBR/L16			47	40	27	300	55	6			
S50U-SVQBR/L16			57	50	32	350	65	4			

\* = Standard Stock Item



**S - Type External Threading Tool Holder**

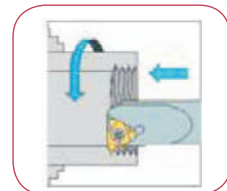
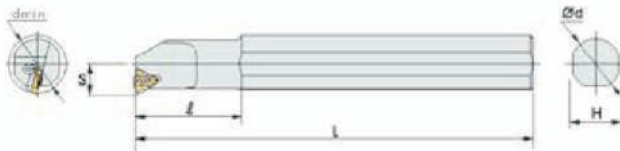
**P** SER/L



Designation	Stock		Size						Inserts	Spare KIT	Shim	Screw	Pin	Wrench
	R	L	H	W	L	l	h	I						
SER/L 1212F11			12	12	80	16	12	20.5	11ER/L ----		X	M2.5X8	X	T-8
SER/L 1212F16			12	12	80	16	12	22				M3.5X9		T-15
SER/L 1616H16			16	16	100	20	16	20.5						
SER/L 2020K16	*		20	20	125	25	20	30	16ER/L ----					
SER/L 2525M16	*		25	25	150	32	25	30		STM16	M3.5X12	M3X6N		T-15
SER/L 3232P16	*		32	32	170	40	32	30						
SER/L 2525M22			25	25	150	32	25	36						
SER/L 3232P22			32	32	170	40	32	36	22ER/L ----	STM22R	M4 X 16	M4X6N		T-20
SER/L 4040R22			40	40	200	50	40	36		STM22L				
SER/L 3232P27			32	32	170	40	32	4	27ER/L ----	STM27	M5X20	M4X6N		T-20
SER/L 4040R27			40	40	200	50	40	40						

**S** SNR/L

**S - Type Internal Threading Tool Holder**



Designation	Stock		Size						Inserts	Spare KIT	Shim	Screw	Pin	Wrench
	R	L	D min	D	H	L	S	I						
SNR/L 0008K08	*		9.9	8	7	125	5.5	20	08NR/L ----			M2.2X5		T-6
SNR/L 0010K11			13	10	9	125	7.3	25						
SNR/L 0010K11-A16	*		13	16	15	125	7.3	30						
SNR/L 0012K11			15	12	11	125	8.4	28	11NR/L ----	X	M2.5X8	X		T-8
SNR/L 0012K11-A16	*		15	16	15	125	8.4	36						
SNR/L 0013M16			17	16	15	150	10.3	32		X	M3.5X9	X		T-15
SNR/L 0016Q16	*		20	16	15	180	11.5	40						
SNR/L 0020Q16	*		24	20	18	180	13.4	40						
SNR/L 0025R16	*		29	25	23	200	16.3	45						
SNR/L 0032S16			36	32	30	250	19.6	50	16NR/L ----	STM16	M3.5X12	M3X6N		T-15
SNR/L 0040T16			44	40	38	300	23.8	55						
SNR/L 0050U16			56	50	48	350	28.7	60						
SNR/L 0020Q-22			27	20	18	180	14.9	40		X	M4X12-S22	X		
SNR/L 0025R-22			32	25	23	200	18.1	45						
SNR/L 0032S-22			39	32	30	250	21.5	50	22NR/L ----	STM22R/L	M4X16	M4X6N		T-20
SNR/L 0040T-22			47	40	38	300	25.8	55						
SNR/L 0050U-22			57	50	48	350	20.6	70						
SNR/L 0032S-27			40	32	30	250	22.4	60						
SNR/L 0040T-27			48	50	36	300	26.4	60	27NR/L ----	STM27	MSX20	M4X6N		T-20
SNR/L 0050U-27			58	60	45	350	31.4	75						

\* = Standard Stock Item





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